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005882

646.4002
Job Sheet 184041



Part No: 646.4002

Job Qty: 1 ea

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No: SIOP

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/23/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging1-1		OCT 11 2018
120	QC	1 pcs		11/23/18	0.00	0.00	QC4		OCT 15 2018
130	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging3-1		OCT 15 2018
135	DC	1 pcs		11/23/18	0.00	0.00	DC		OCT 15 2018
140	QC21-FG	1 Ea		11/23/18	0.00	0.00	QC21		OCT 15 2018

Part Op 130 - Identify and pack for shipping as per PPP 646.4002 Location : FG102
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.4002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5075327
646.3410	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5081424
646.3411	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5084703
646.3814	Wiper Bracket	2 Ea (2 ea)	90-Start up Operation	5090204
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS24694-S53	Screw	2 Ea (2 ea)	90-Start up Operation	5113959
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	5124326
MS27039-1-19	Screw	2 Ea (2 ea)	90-Start up Operation	5071413
NAS1149F0332P	Washer	16 Ea (16 ea)	90-Start up Operation	5103666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	14	0
	646.3410	1	6	0
	646.3411	1	8	0
	646.3814	2	12	0
	MS21042L3	6	3,017	0
	MS24694-S53	2	199	0
	MS27039-1-18	2	1,238	0
	MS27039-1-19	2	277	0
	NAS1149F0332P	16	3,011	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use as is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td>Supplier ☐</td> <td></td> </tr> </table>				Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Supplier ☐																																
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 DART AEROSPACE Part: 646.4002 Job No: 184041 Serial No/Batch: S117612 Revision: Inspector: Exp Date: Instructions: FAA STC SR02180LA 08/24/16, T6STC SH09-		Completed By																																														
		Lead hand / Supervisor Approval Verification																																														
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Part Specifications
Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
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